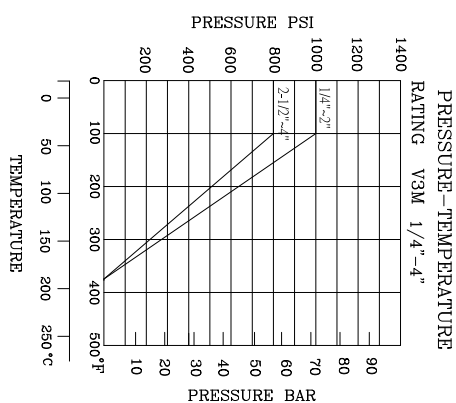
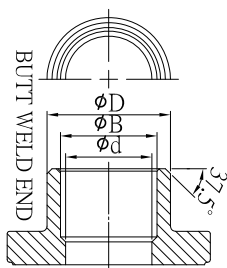


Technical drawing of a hexagonal nut. The drawing shows a top view and a side view. The top view is a hexagon with a central circle. The side view is a rectangle. Dimension X is the width of the hexagon. Dimension B is the height of the nut.



ITEM	PARTS	QTY	MATERIALS		
			ASM-316	ASM-304	ASM-WCB
1	BODY	1	ASTM-A351-CF8M	ASTM-A216-CF8	ASTM-A216-WCB
2	CAP	2	ASTM-A351-CF8M	ASTM-A216-CF8	ASTM-A216-WCB
3	BALL	1	ASTM-A351-CF8M	ASTM-A351-CF8	ASTM-A351-CF8
4	BALL SEAT	2	PTFE	PTFE	PTFE
5	JOINT GASKET	2	PTFE	PTFE	PTFE
6	STEM	1	ASTI 316	ASTI 304	ASTI 304
7	THRUST WASHER	1	PTFE	PTFE	PTFE
8	STEM PACKING	2	PTFE	PTFE	PTFE
9	GLAND NUT	1	ASTI 304	ASTI 304	ASTI 304
10	HANDLE	1	ASTI 430	ASTI 430	ASTI 430
11	STEM WASHER	1	ASTI 304	ASTI 304	ASTI 304
12	STEM NUT	1	ASTI 304	ASTI 304	ASTI 304
13	PLASTIC COVER	1	P.V.C	P.V.C	P.V.C
14	LOCK DEVICE	1	ASTI 430	ASTI 430	ASTI 430
15	BOLT	4(3"x46 PCS)	ASTI 304	ASTI 304	ASTI 304
16	SPRING WASHER	4(2-1/2"x8PCS 3"x4x2PCS)	ASTI 304	ASTI 304	ASTI 304
17	HEX NUT	4(2-1/2"x8PCS 3"x4x2PCS)	ASTI 304	ASTI 304	ASTI 304
18	STOP PIN	1	ASTI 304	ASTI 304	ASTI 304

料號	SIZE	ϕ_{DIN}	L ₂₀	H ₂₅	W _{T10}	S ₂₁	S1 ₁₁	ϕ_{B20}	ϕ_{B120}	ϕ_{D}	ϕ_{D1}	X ₂₀₁	BL	ISO 5211	C _V	TORQUE kg-cm	KGS
														g	FACTOR		
A613166B60A1	1/4"	11.6	58	54	110	11	7.0	12	14.1	18	19	5.0	5/16"	36	M5	40	0.45
A613266B60A1	3/8"	12.8	58	54	110	11	7.0	14	17.6	18	22.5	5.0	5/16"	36	M5	7.9	40
A613366B60A1	1/2"	15	62	58	110	13.5	8.8	17.1	21.7	22	27	5.0	5/16"	36	M5	11.2	54
A613466B60A1	3/4"	20	75.6	63	123	18.3	12.5	22.5	27.1	27.5	33	6.5	3/8"	36	M5	21	78
A613566B60A1	1"	25	84.8	77	152	21.5	15.6	28	33.8	33.5	40	8.0	7/16"	42	M5	35	106
A613666B60A1	1-1/4"	32	100	82	152	23	15.9	35.5	42.6	44	48.8	8.0	7/16"	42	M5	57	150
A613766B60A2	1-1/2"	38	115	94	163	26	16.9	43	48.7	50	55	9.0	1/2"	50	M6	80	200
A613866B60A2	2"	50	132	102	163	24	16.9	53	61.1	61.5	67.2	9.0	1/2"	50	M6	150	280
A613966B60A2	2-1/2"	65	165	130	238	41.2	29	65	76.9	76	86.4	12	3/4"	70	M8	265	500
A613466B60A2	3"	80	183	145	238	38.5	29	80	89.5	92	103	12	3/4"	102	M10	415	770
A613566B60A2	4"	100	231.4	170	308	49	36.6	100	115.5	115	130	16	1"	102	M10	780	1100

C	2015.06.08	增加1/4"~4"牙口示意圖,及△處數量		蔡亭州
B	2012.12.11	△處材質修改		何華泰
版次	日期	修改內容及位置說明	設變單號	修改人員

貴冠閥業														TRADE		AGENCY		CUS_NO		ITEM		NO		PART		QTY		EDITION		DATE			
加工容許公差(mm)				鑄造容許公差(mm)				加工符號				表面粗度劃分				MATERIAL				WEIGHTT(kgs)		UNIT		SCALE		MANAGER		ENGINEER		QC		DRAWER	
>0.5~6		±0.1		0~10		±0.2		75~100		±0.8		Rmax		RZ		Ra		√Rz63		CF8 / CF8M / WCB				PTFE		圖面已發行							
>6~30		±0.2		10~25		±0.25		>100		±1%		VVVVV		6.3s		6.3z		1.6a		√Rz16		TITLE		台灣_A3M_PN63(1000PSD)_1/4"~4" 有鎖片_不銹孔		圖面已發行							
>30~120		±0.3		25~50		±0.4		角度		±1°		VV		25s		25z		6.3a		√Rz4		REMARK		圖面已發行									
>120~400		±0.5		50~75		±0.6						V		100s		100z		25a		√Rz1		DWG NO		AT6131Y0AA01C		圖面已發行							