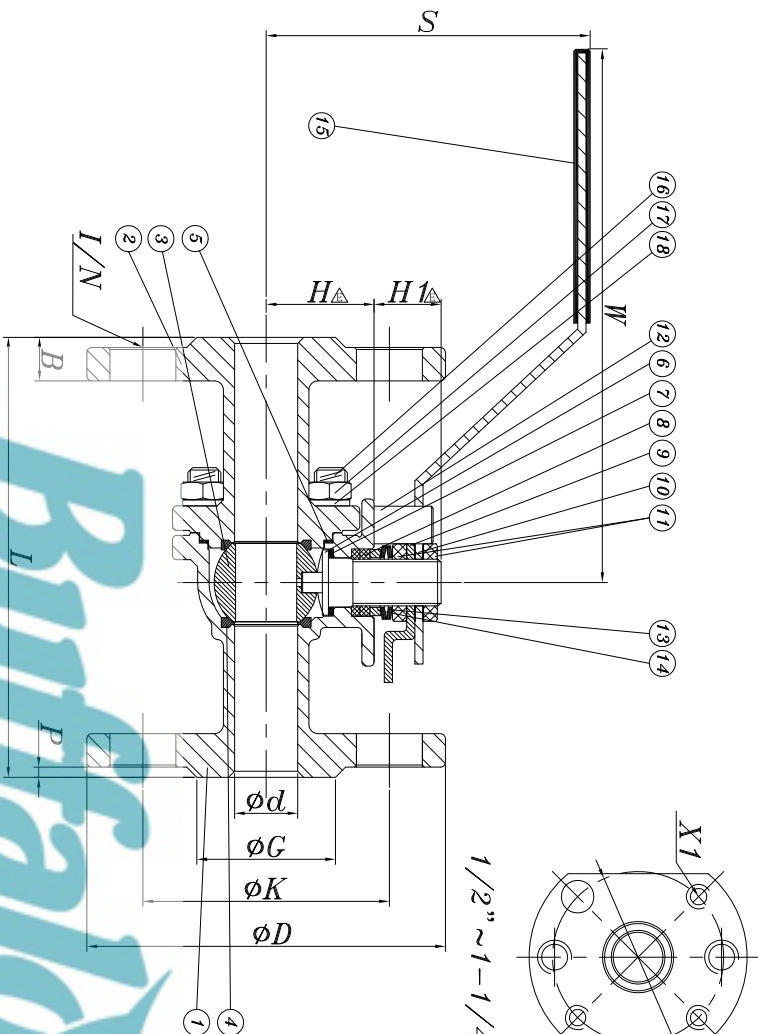
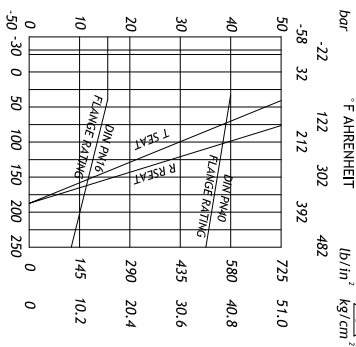


1/2"~1-1/4"

1-1/2"~2-1/2"

3"~4"

ANTI-STATIC DEVICE  
1/2"~3/4" 1"~4"



UNIT : mm

| SIZE   | Ød   | DIN-PN16 |     |     |    | A    |     |     |        | A    |     |     |     | A   |    |    |    | TORQUE<br>kgf-cm |
|--------|------|----------|-----|-----|----|------|-----|-----|--------|------|-----|-----|-----|-----|----|----|----|------------------|
|        |      | D        | K   | G   | B  | I/N  | P   | L±2 | H      | H1±2 | W±4 | X   | X1  | S±4 | M5 | M6 | M8 |                  |
| 1/2"   | 15.5 | 95       | 65  | 45  | 14 | 14/4 | 2.0 | 115 | 29     | 16   | 130 | 42  | M5  | 82  |    |    |    | 50               |
| 3/4"   | 20.5 | 105      | 75  | 58  | 16 | 14/4 | 2.0 | 120 | 31.1   | 16.7 | 130 | 42  | M5  | 84  |    |    |    | 75               |
| 1"     | 25.5 | 115      | 85  | 68  | 16 | 14/4 | 2.0 | 125 | 37.3   | 23.3 | 165 | 50  | M6  | 98  |    |    |    | 100              |
| 1-1/4" | 32.5 | 140      | 100 | 78  | 16 | 18/4 | 2.0 | 130 | 41.8   | 23.3 | 165 | 50  | M6  | 103 |    |    |    | 160              |
| 1-1/2" | 38.5 | 150      | 110 | 88  | 16 | 18/4 | 3.0 | 140 | 49     | 30.2 | 203 | 70  | M8  | 116 |    |    |    | 250              |
| 2"     | 50.6 | 165      | 125 | 102 | 18 | 18/4 | 3.0 | 150 | 57.5   | 30.2 | 203 | 70  | M8  | 125 |    |    |    | 300              |
| 2-1/2" | 65   | 185      | 145 | 122 | 18 | 18/4 | 3.0 | 170 | 75.5   | 29.7 | 225 | 70  | M8  | 144 |    |    |    | 500              |
| 3"     | 80.5 | 200      | 160 | 138 | 20 | 18/8 | 3.0 | 180 | 88.5   | 38.1 | 262 | 102 | M10 | 161 |    |    |    | 800              |
| 4"     | 100  | 220      | 180 | 158 | 20 | 18/8 | 3.0 | 190 | 108.75 | 38.1 | 262 | 102 | M10 | 181 |    |    |    | 1100             |

| ITEM | PARTS             | QTY         | MATERIALS      |               |               |  |
|------|-------------------|-------------|----------------|---------------|---------------|--|
|      |                   |             | A2FS-316       | A2FS-304      | A2FS-MCB      |  |
| 1    | BODY              | 1           | ASTM-A351-CF8M | ASTM-A351-CF8 | ASTM-A216-WCB |  |
| 2    | CAP               | 1           | ASTM-A351-CF8M | ASTM-A351-CF8 | ASTM-A216-WCB |  |
| 3    | BALL              | 1           | ASTM-A351-CF8M | ASTM-A351-CF8 | ASTM-A351-CF8 |  |
| 4    | BALL SEAT         | 2           | PTFE           | PTFE          | PTFE          |  |
| 5    | JOINT GASKET      | 1           | PTFE           | PTFE          | PTFE          |  |
| 6    | STEM              | 1           | AISI 316       | AISI 304      | AISI 304      |  |
| 7    | THRUST WASHER     | 1           | PTFE           | PTFE          | PTFE          |  |
| 8    | STEM PACKING      | 1           | PTFE           | PTFE          | PTFE          |  |
| 9    | STOPPER           | 1           | AISI 304       | AISI 304      | AISI 304      |  |
| 10   | HANDLE            | 1           | AISI 430       | AISI 430      | AISI 430      |  |
| 11   | NUT               | 2           | AISI 304       | AISI 304      | AISI 304      |  |
| 12   | STOP PIN          | 1           | AISI 304       | AISI 304      | AISI 304      |  |
| 13   | STEM RING         | 1           | AISI 304       | AISI 304      | AISI 304      |  |
| 14   | BELLEVILLE WASHER | 2           | AISI 304       | AISI 304      | AISI 304      |  |
| 15   | PLASTIC COVER     | 1           | PLASTIC        | PLASTIC       | PLASTIC       |  |
| 16   | BOLT              | 12~22" x 4  | AISI 304       | AISI 304      | AISI 304      |  |
| 17   | NUT               | 2~12~4" x 8 | AISI 304       | AISI 304      | AISI 304      |  |
| 18   | SPRING WASHER     | 1           | AISI 304       | AISI 304      | AISI 304      |  |

|   |            |                                 |     |
|---|------------|---------------------------------|-----|
| G | 2015.06.26 | 1.溫度表壓力修正2.扭力值新增3.靜電珠數量調整4.修正公差 | 陳治中 |
| F | 2014.10.23 | 1.各尺寸平台增厚1mm 2.如公議,依照實際量測及計算後修改 | 何華泰 |

貴冠閥業

TRADE

AGENCY

CUS\_NO

ITEM

NO

PART

QTY

EDITION

DATE

加工容許公差(mm)

鑄造容許公差(mm)

加工符號

表面粗度劃分

MATERIAL

WEIGHT(kgs)

UNIT

SCALE

MANAGER

ENGINEER

QC

DRAWER

>0.5-6

±0.1

0~10

±0.2

75~100

±0.8

Rmax

R2

Ra

0.88

0.82

0.2a

V/Rz63

V/Rz16

V/Rz4

V/Rz1

S.S.316/S.S.304/WCB

TITLE

REMARK

>6-30

±0.2

10~25

±0.25

>100

±1%

6.3s

6.32

1.6a

25s

25z

6.3a

25a

V/Rz1

V/Rz1

V/Rz1

V/Rz1

V/Rz1

V/Rz1

>30-120

±0.3

25~50

±0.4

角度

±1°

100s

100z

25a

V/Rz1

V/Rz1

V/Rz1

V/Rz1

V/Rz1

V/Rz1

V/Rz1

V/Rz1

V/Rz1

V/Rz1

>120-400

±0.5

50~75

±0.6